



Technical Report No. 68.190.15.0774.02

Rev. 00

Dated 2015-07-20

Client: Bojie Furniture Company Limited
No.3 Youyi road, Gaoli industry area, Qinghutou village, Tangxia town, Dongguan city, Guangdong province.

Manufacturing place: Bojie Furniture Company Limited
No.3 Youyi road, Gaoli industry area, Qinghutou village, Tangxia town, Dongguan city, Guangdong province.

Test subject: Product: 220DM MESH CHAIR
Type designation: D00220DM

Test specification: ANSI/BIFMA X 5.1-2011

Purpose of examination: Test according to the client's requirements.

Test result: Pass
Details see report Clause 3.

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2012-10-29

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1 Description of the test subject

1.1 Function

- Manufacturer's specification for intended use:
Product: 220DM MESH CHAIR
Type designation: D00220DM

1.2 Technical Data

Chair Type: Type I & Type III
Height : 955-1025cm
Width : 645cm
Depth : 610cm
Net weight: 13.5KG

1.3 Product Photos



2 Order

2.1 Date of Purchase Order, Customer's Reference

2015-06-23

2.2 Receipt of Test Sample, Location

2015-06-23, TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch
Retest arm was received at 2015-07-17

2.3 Date of Testing

From 2015-06-24 to 2015-07-16
Retest from 2015-07-20 to 2015-07-20

2.4 Location of Testing

TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch

2.5 Points of Non-compliance or Exceptions of the Test Procedure

None



3 Test Results

Abbreviations:			
P(ass) = passed	F(ail) = failed	NA = not applicable	NT = not tested

ANSI/BIFMA X5.1-2011			
Clause	Requirement ~Test	Measuring result -Remark	Verdict
5.4.1	Back Strength Test - Static - Type I - Functional Load Back force: 890 N (200 lbf.), 90 degree to the backrest, max 16 inch above the seat. Loading period: 1 minute Acceptance level: No loss of serviceability.	Fulfilled.	P
5.4.2	Back Strength Test - Static - Type I - Proof Load Back force: 1334 N (300 lbf.), 90 degree to the backrest, max 16 inch above the seat. Loading period: 1 minute Acceptance level: No sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	Fulfilled.	P
6.4.1	Back Strength Test - Static - Type II & III - Functional Load Back force: 667 N (150 lbf.), 90 degree to the backrest, max 16 inch above the seat. Loading period: 1 minute Acceptance level: No loss of serviceability.	Fulfilled.	P
6.4.2	Back Strength Test - Static - Type II & III - Proof Load Back force: 1112 N (250 lbf.), 90 degree to the backrest, max 16 inch above the seat. Loading period: 1 minute Acceptance level: No sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	Fulfilled.	P
7	Base Test – Static Test force: 111,20 N, on the center of base via a vertical column. Loading period: 2 times, each time 1 minute. Acceptance level: There shall be no sudden and major change in the structural integrity of the base. The center column may not touch the test platform during the load application.	Fulfilled.	P
8.4.1	Drop Test - Dynamic - Functional Load Weight of test bag: 102 kg (225 lb.) Drop height: 152 mm (6 in.) Acceptance level: No loss of serviceability.	Fulfilled.	P

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8.4.2	Drop Test Dynamic - Proof Load Weight of test bag: 136 kg (300 lb.) Drop height: 152 mm (6 in.) Acceptance level: No sudden and major change in the structural integrity of the chair. Loss of serviceability is acceptable.	Fulfilled.	P
9	Swivel Test – Cyclic Seat load: 113 kg (250 lb.) Cycles: 60,000 cycles when seat at highest position, and another 60,000 cycles when seat at lowest position. Acceptance level: No loss of serviceability.	Fulfilled.	P
10	Tilt Mechanism Test - Cyclic - Type I & II Seat load: 102 kg (225 lb.) Cycles: 300,000 cycles Acceptance level: No loss of serviceability to the tilt mechanism.	Fulfilled.	P
11.3	Seating Durability Tests – Cyclic - Impact Test - Cyclic Test bag: 57 kg (125 lb.) Drop height: 30 mm (1,2 in.) above the seat Cycles: 100,000 cycles. Acceptance level: no loss of serviceability.	Fulfilled.	P
11.4	Seating Durability Tests – Cyclic - Front Corner Load Ease Test - Cyclic - off Center Test load: 734 N (165 lbf.) Test points: two front corners of seat Cycles: 20,000 cycles on each corner. Acceptance level: no loss of serviceability. Note: this test is done after “Impact test” on the same sample.	Fulfilled.	P



12.3.1	<p>Stability Test – Rear Stability for type III</p> <p>Apply only to chairs with backrests greater than 200mm</p> <p>Type III:</p> <p>Load the chair with 6 disks, apply a horizontal force to the highest disk. The location of the force application is 6 mm (0.25 in.) from the top of the disk.</p> <p>The force shall be:</p> <ul style="list-style-type: none"> • $F = 0.1964 (1195 - H)$ Newton. H is the seat height in mm. • $[F = 1.1 (47 - H)$ pounds force.]. H is the seat height in inches. <p>For chairs with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied.</p> <p>The chair shall not tip over.</p>	Fulfilled.	P
12.3.2	<p>Stability Test – Rear Stability for type I and II</p> <p>Apply only to chairs with backrests greater than 200 mm.</p> <p>Load the chair with 13 disks (each 10 kg), the chair shall not tip over.</p>	Fulfilled.	P
12.4	<p>Stability Test - Front Stability</p> <p>The chair is obstructed with a 13mm (½ in.) obstruction to the chair casters/legs. A downward load of 600 N (135 lb.) is centered 60mm (2.4in.) from the seat front center edge. The seat shall withstand a 20N (4.5lbf.) horizontally from the front seat edge without tipping.</p>	Fulfilled.	P
13.4.1	<p>Arm Strength Test Vertical - Static - Functional Load</p> <p>Test load: 750 N (169 lbf.) at weakest point of arm with all adjustments set at normal use conditions.</p> <p>Loading period: 1 minute.</p> <p>Acceptance level: no loss of serviceability</p>	Fulfilled.	P
13.4.2	<p>Arm Strength Test Vertical – Static - Proof Load</p> <p>Test load: 1125 N (253 lbf.) at weakest point of arm with all adjustments set at normal use conditions.</p> <p>Loading period: 1 minute.</p> <p>Acceptance level: no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	Fulfilled.	P



14.4.1	<p>Arm Strength Test Horizontal –Static – Functional Load</p> <p>Test load: 445 N (100 lbf.)</p> <p>Loading period: 1 minute.</p> <p>Acceptance level: no loss of serviceability</p>	Fulfilled.	P
14.4.2	<p>Arm Strength Test Horizontal – Static –Proof Load</p> <p>Test load: 667 N (150 lbf.)</p> <p>Loading period: 1 minute.</p> <p>Acceptance level: no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	Fulfilled.	P
15	<p>Backrest Durability Test - Cyclic - Type I</p> <p>Seat load: 102 kg (225lb.) secured in the center of the seat</p> <p>Back load: 445 N (100 lbf.)</p> <p>Cycles: total 120,000 cycles.</p> <p>Acceptance level: no loss of serviceability</p>	Fulfilled.	P
16	<p>Back Durability Test - Cyclic - Type II & III</p> <p>Seat load: 102 kg (225lb.) secured in the center of the seat</p> <p>Back load: 334 N (75 lbf.)</p> <p>Cycles: total 120,000 cycles.</p> <p>Acceptance level: no loss of serviceability</p>	Fulfilled.	P
17.1	<p>Caster / Chair Base Durability Test For Pedestal Base Chair</p> <p>Load: 113 kg (250 lb.)</p> <p>Cycles: 2,000 cycles with 3 obstacles and 98,000 cycles over a smooth hard surface without obstacles.</p> <p>Acceptance level: no part of the caster shall separate from the chair as a result of the application of the 22 N (5 lbf.) force.</p>	Fulfilled.	P
17.2	<p>Caster / Chair Base Durability Test for Chairs with Legs</p> <p>No loss of service after 2,000cycles over a hard surface with 2 obstacles and 98, 000cycles over a smooth hard surface without obstacles under a 113kg (250lbs.) load on the seat. Test stroke is 762mm (30in.) minimum. The caster should not separate under 22N (5lbs.) pulling force in line with the caster stem after the cycling test.</p>	Without Leg.	NA



18.3.2.1	<p>Leg Strength Test – Front Load Functional Load</p> <p>Load: a force of 334 N (75 lbf.) is applied to each front leg individually for 1 minute.</p> <p>Acceptance level: No loss of serviceability</p>	Without Leg.	NA
18.3.2.2	<p>Leg Strength Test – Front Load – Proof Load</p> <p>Load: a force of 503 N (113 lbf.) is applied to each front leg individually for 1 minute.</p> <p>Acceptance level: no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	Without Leg.	NA
18.4.2.1	<p>Leg Strength Test-Side Load- Functional Load</p> <p>Load: a force of 334 N (75 lbf.) is applied to each front leg individually for 1 minute.</p> <p>Acceptance level: No loss of serviceability</p>	Without Leg.	NA
18.4.2.2	<p>Leg Strength Test -Side Load- Proof Load</p> <p>Load: a force of 503 N (113 lbf.) is applied to each front leg individually for 1 minute.</p> <p>Acceptance level: no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.</p>	Without Leg.	NA
19.3	<p>Footrest Static Load Test – Vertical- Functional Load</p> <p>Test load: 445 N (100 lbf) for 1 minute</p> <p>Acceptance level: no loss of serviceability or sudden loss of footrest height.</p>	Without footrest.	NA
19.4	<p>Footrest Static Load Test – Vertical – Proof Load</p> <p>Test load: 1334 N (300 lbf) for 1 minute</p> <p>Acceptance level: no sudden and major change in the structural integrity of the unit.</p>	Without footrest.	NA
20	<p>Footrest Durability Test</p> <p>Test load: 890 N (200 lbf)</p> <p>Cycles: 50,000 cycles</p> <p>Acceptance level: there shall be no loss of serviceability. Adjustable footrests that move more than 25 mm in the first 500 cycles shall be considered to have lost their serviceability.</p>	Without footrest.	NA
21	<p>Arm Durability Test – Cyclic</p> <p>Test load: 400 N (90 lbf) on each arm at 10° angle.</p> <p>Cycles: 60,000 cycles.</p> <p>Acceptance level: no loss of serviceability.</p>	Fulfilled.	P



22	<p>Out Stop Tests for Chairs with Manually Adjustable Seat Depth</p> <p>Place a 74 kg (163 lb) rigid mass in the center of the seat. Hold the seat at its most position. A cable is attached to the most rigid point of the vertical centerline of the seat. Hang a weight of 25 kg (55 lb) on the opposite end of the cable. Release the weight so it can drag the seat move forward rapidly and impact</p>	Nonadjustable seat depth.	NA
23	<p>Tablet Arm Static Load Test</p> <p>Test load: 68 kg (150 lb.) at apparent weakest point for 1 minute</p> <p>The load applied once shall cause no sudden and major change in the structural integrity of the chair. After performing the test, the tablet arm must allow egress from the unit; other losses of serviceability are acceptable.</p>	Without tablet arm.	NA
24	<p>Tablet Arm Load Ease Test – Cyclic</p> <p>Test load: 343 N (77 lbf.)</p> <p>Cycles: 100,000 cycles</p> <p>Acceptance level: No loss of serviceability</p>	Without tablet arm.	NA

TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch
TÜV SÜD Group



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