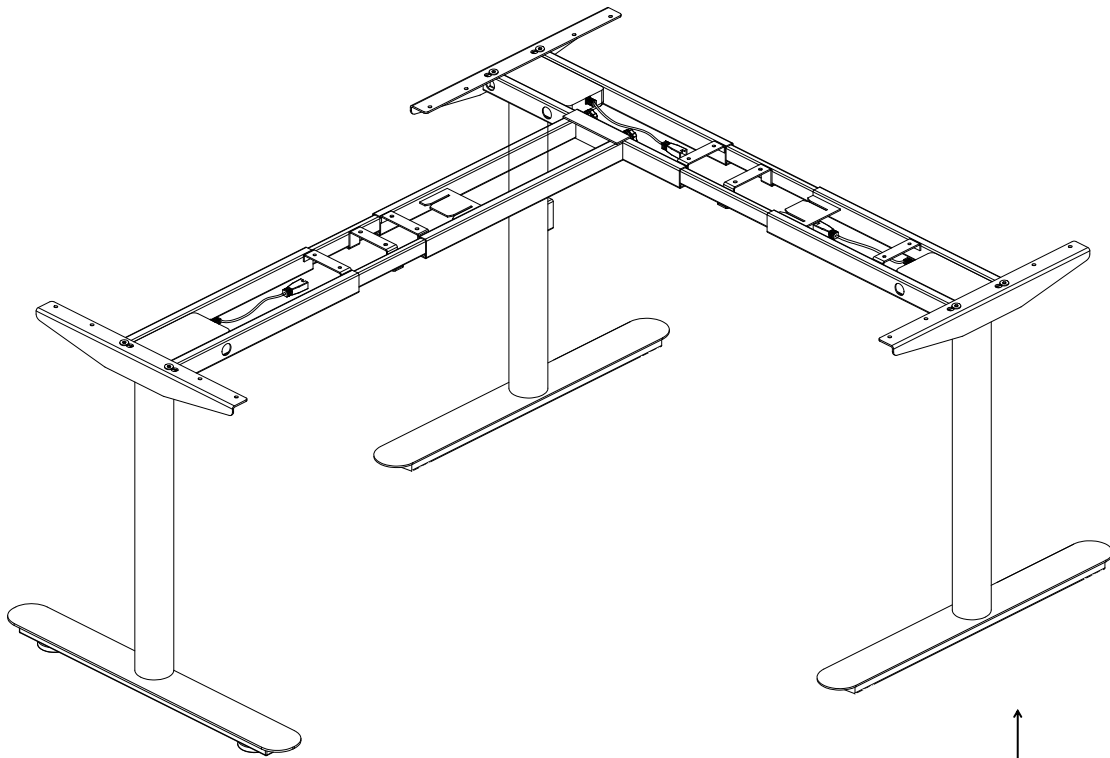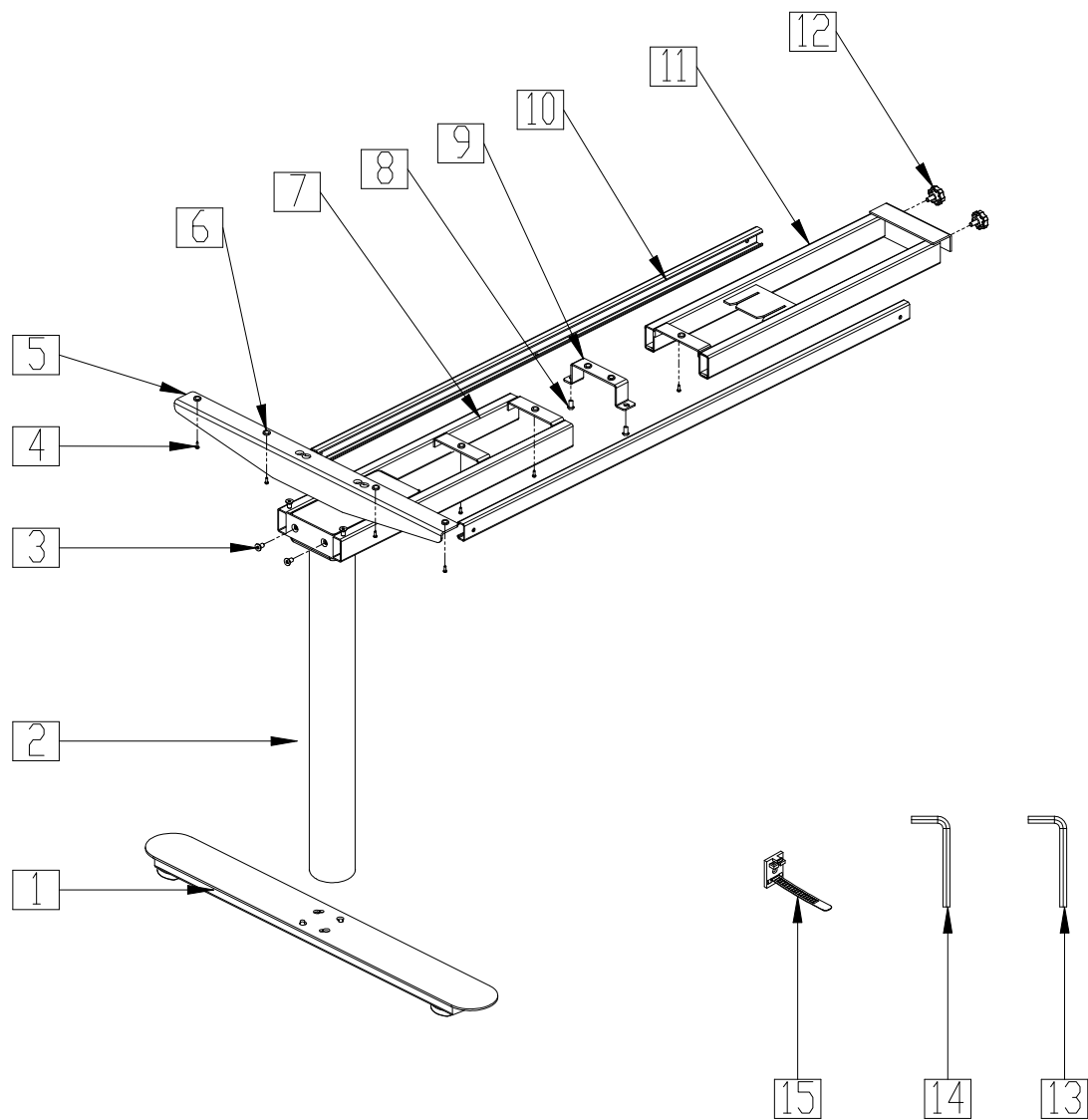# Halo Static Return Frame

Instruction Manual

Halo Static Fixed Height Return Frame (HAFH-RF)

Halo Static Single Sided Fixed Height Workstation Frame (HAFH-SF)
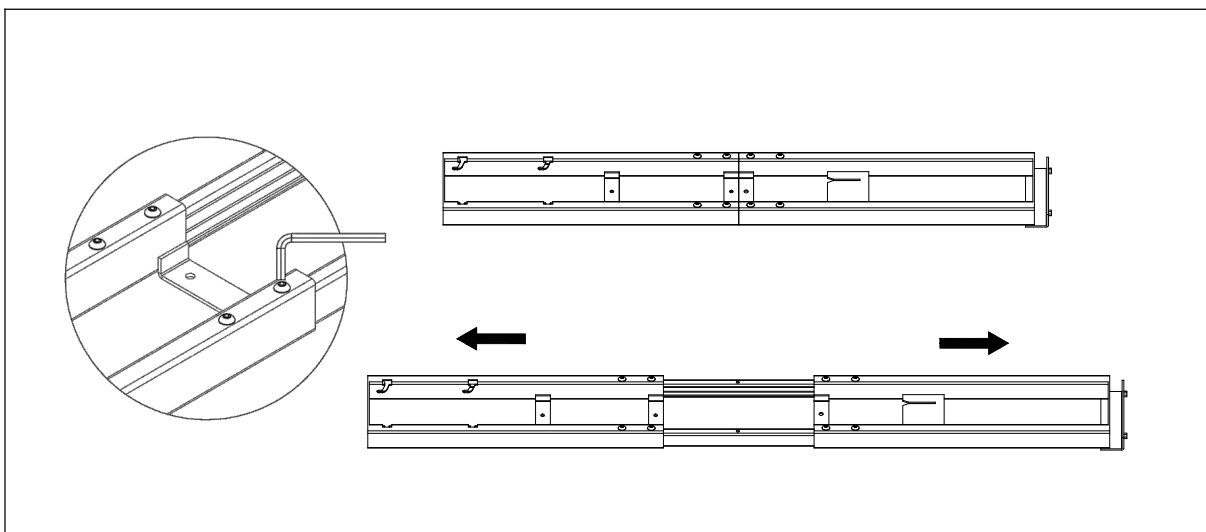
Component parts

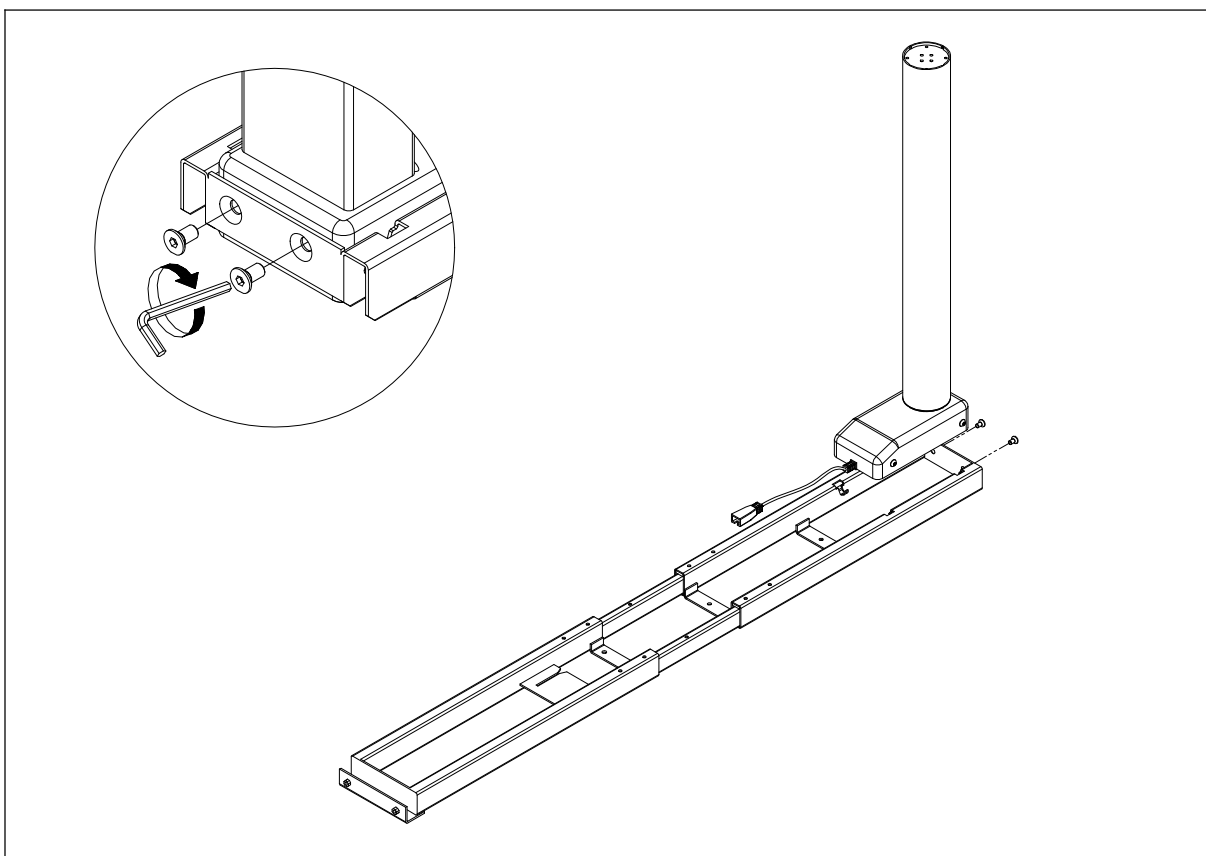| NO.	Component Name	PCS		NO.	Component Name	PCS
1	Table feet	1		9	Centre bracket	1
2	Column	1		10	Center rails	2
3	Bolt: M6x12	2		11	Top frame-2	1
4	Screw:ST4x20	13		12	Hand bolts M6x10	2
5	Side brackets	1		13	Allen Wrench(4mm)	1
6	Rubber pad	10		14	Allen Wrench(5mm)	1
7	Top frame-1	1		15	Cable tie	2
8	Bolt: M6x10	3				

Assembly Instructions

Step 1
Loosen the pre-installed bolts and Adjust the length of the top frame to match the size of the table top.
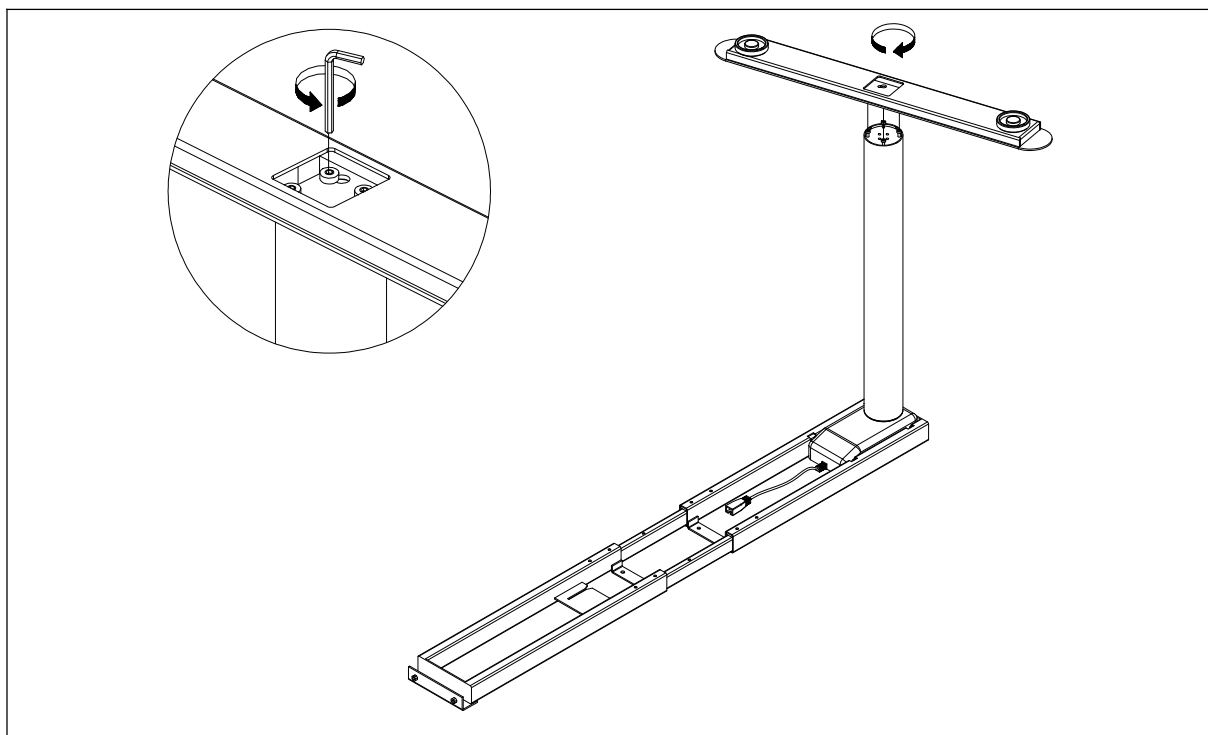
Step 2
Inset the Column to the top frame,fix column with 4pcs screws M6x12 like.
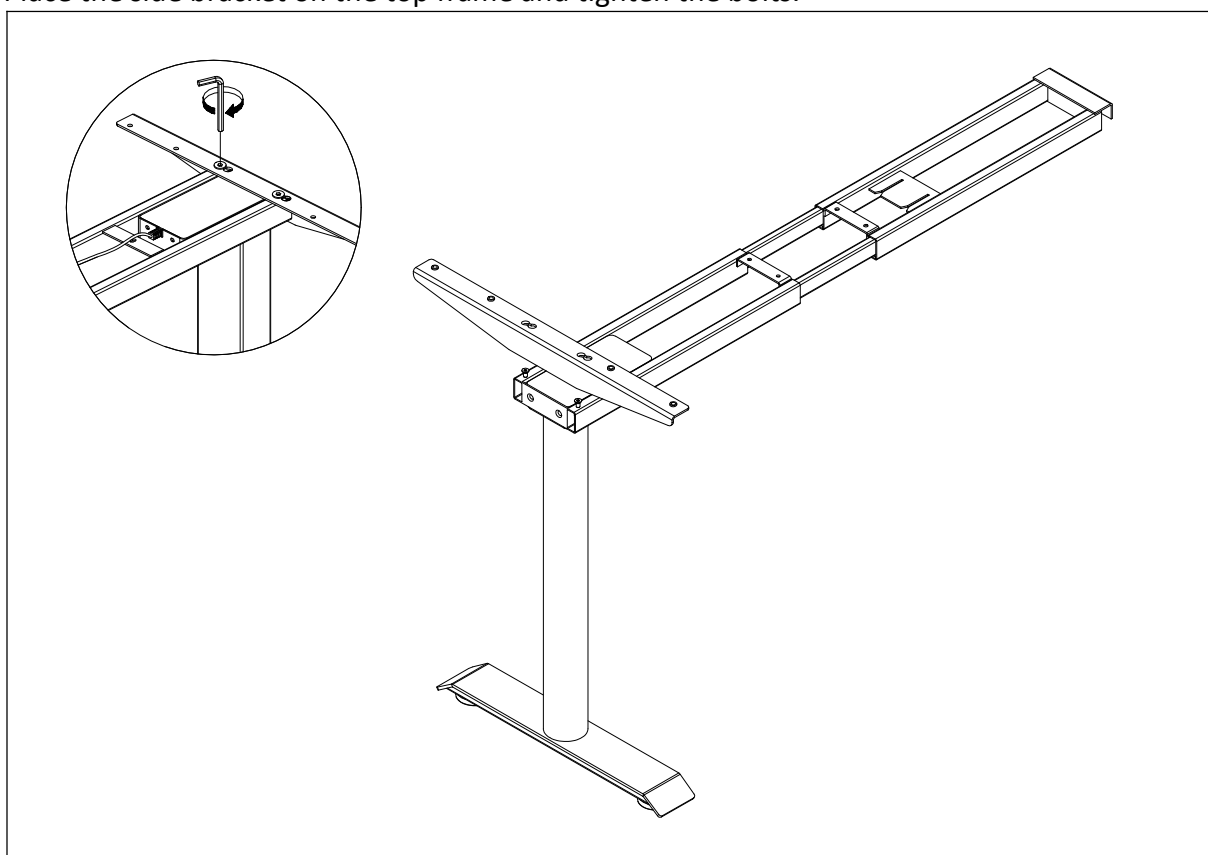
Step 3

Place the table feet on the column and rotate it and make it align, then tighten the pre-installed bolt.
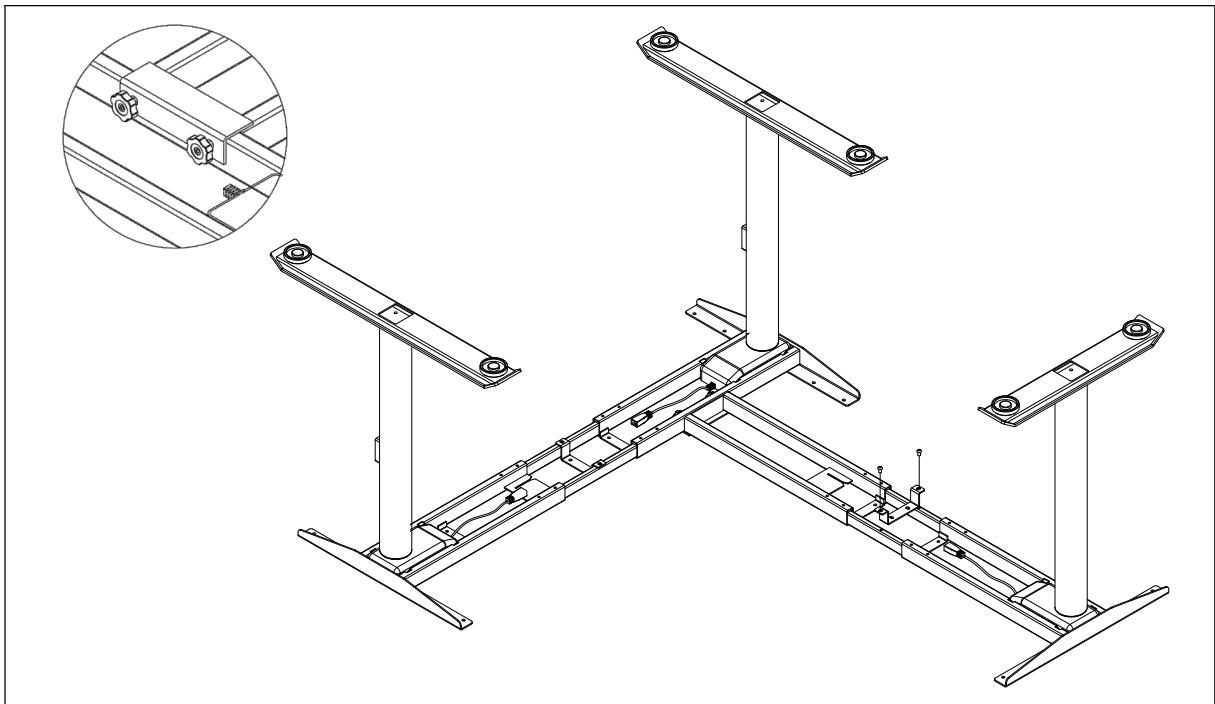
Step 4

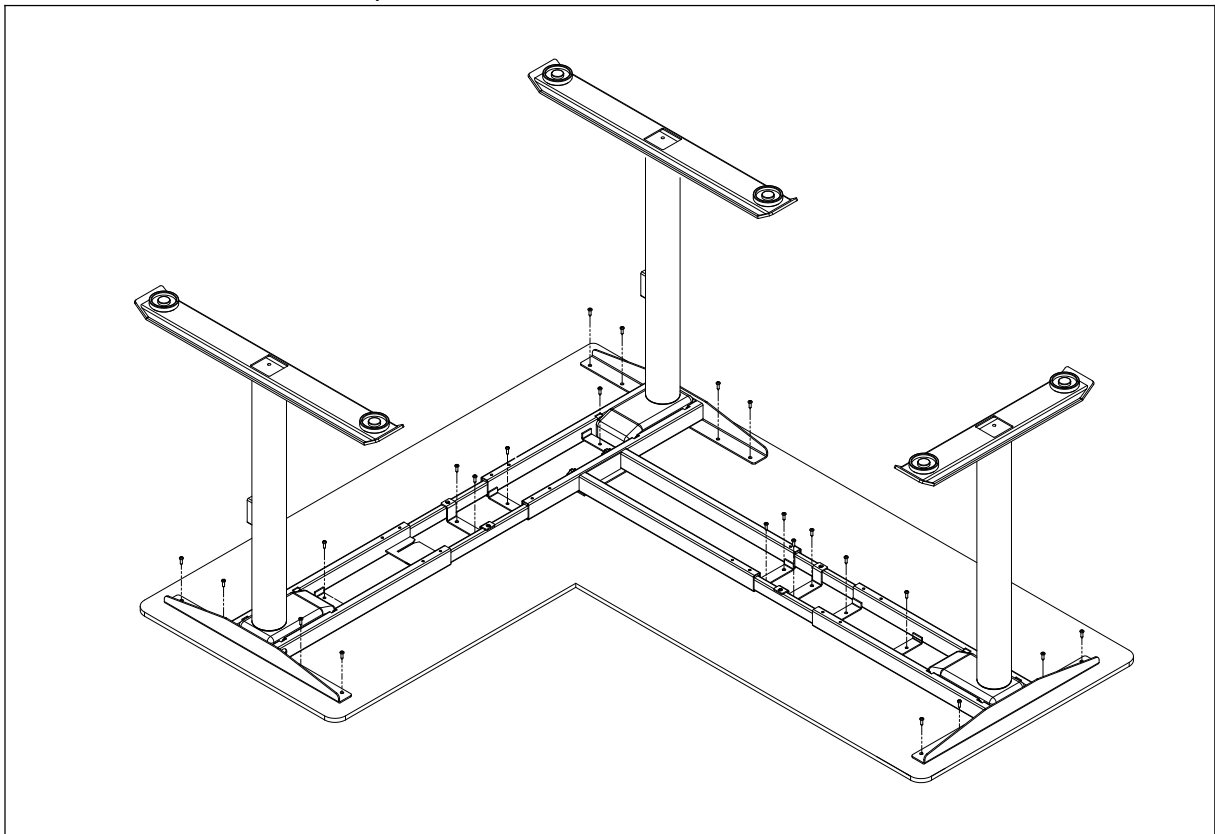Place the side bracket on the top frame and tighten the bolts.

Step 5

 Connect the return frame to the single workstation and fixed with 2 hand bolts.
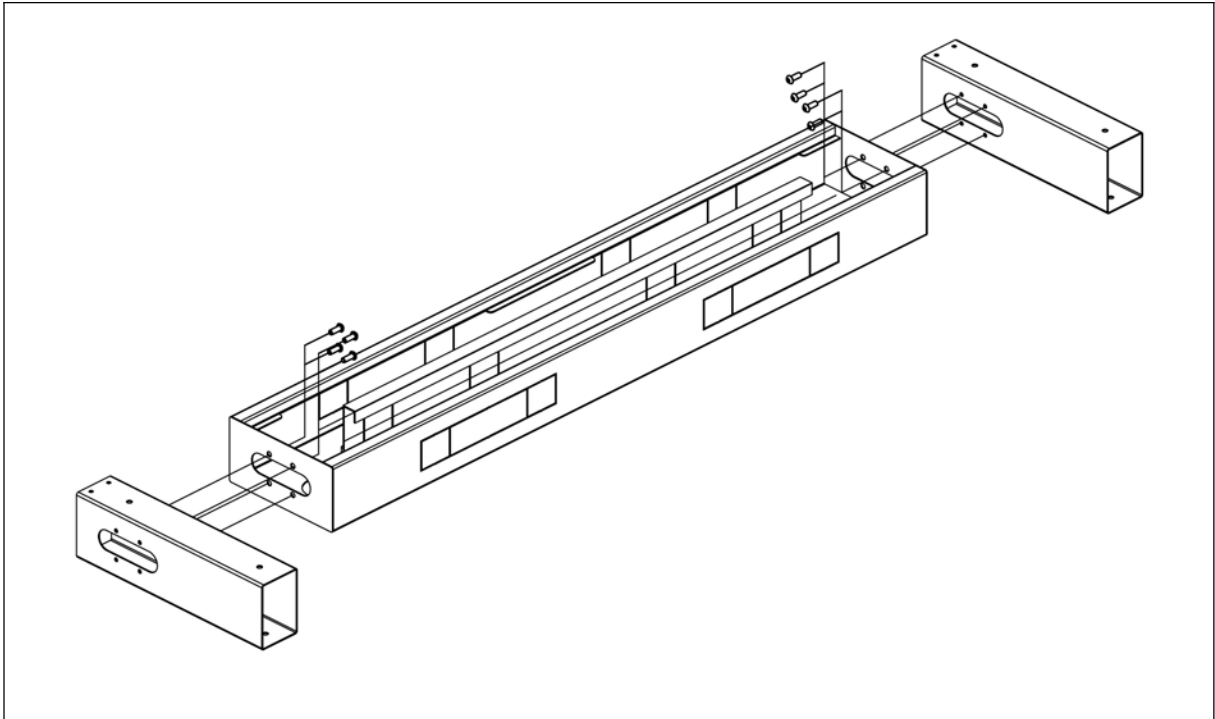 Fix the centre brackets with 2pcs screws M6x10.

Step 6

 Mount the tabletop and fix it with24 pcs screws ST4x20;
 Fix the centre bracket with 2 pcs screws M6x10
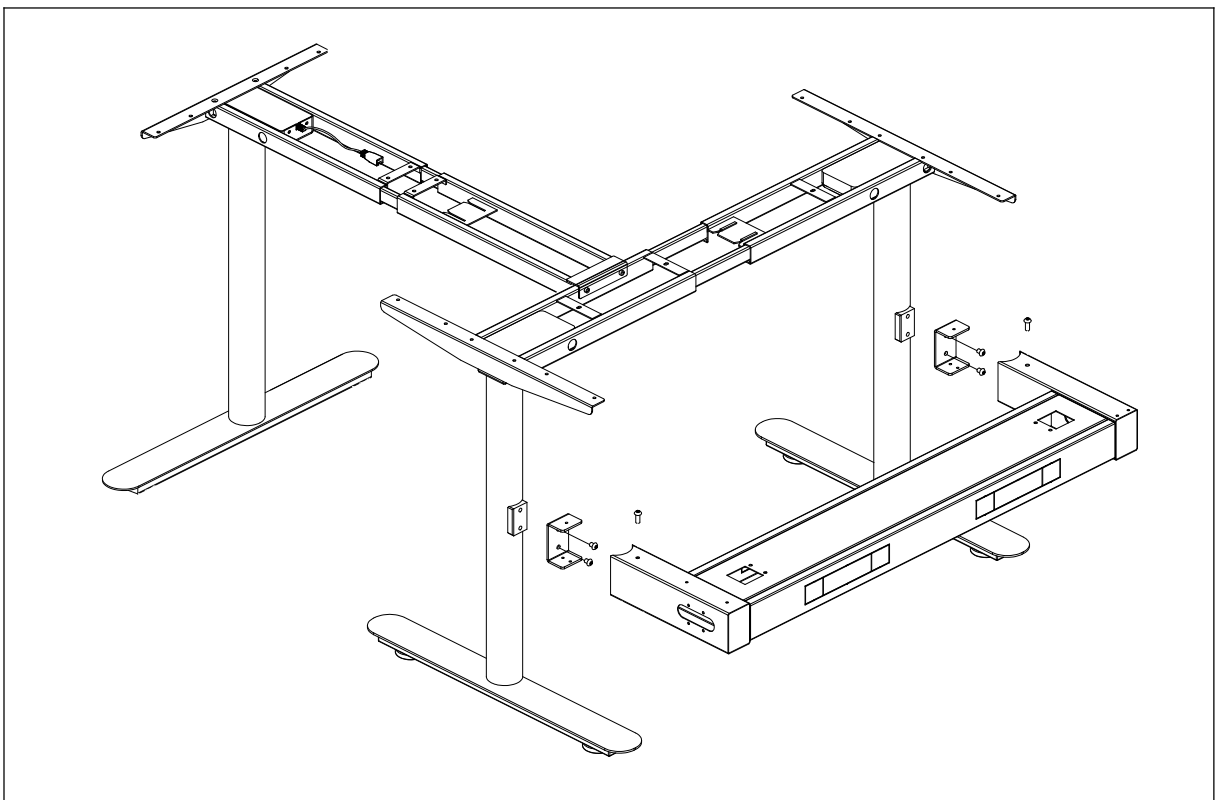
Cable tray installation

Step 1
- Fix the cable tray(B2-SSCT) to the cable tray arms(HP-SSARM) with 8 pcs M6x10 screws.
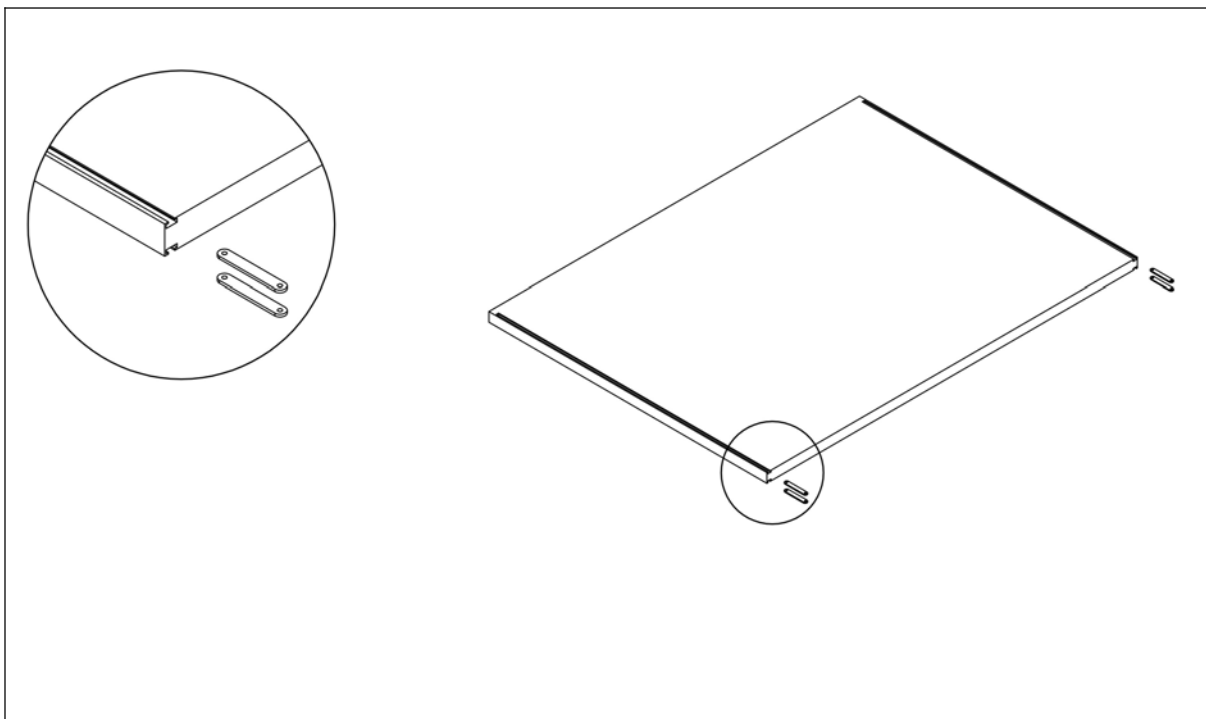

Step 2
- Install the U brackets to the desk frame with 4 pcs M8x10 screws.
- Mount the cable tray to the desk frame and fix it with 6 pcs M6x10 screws
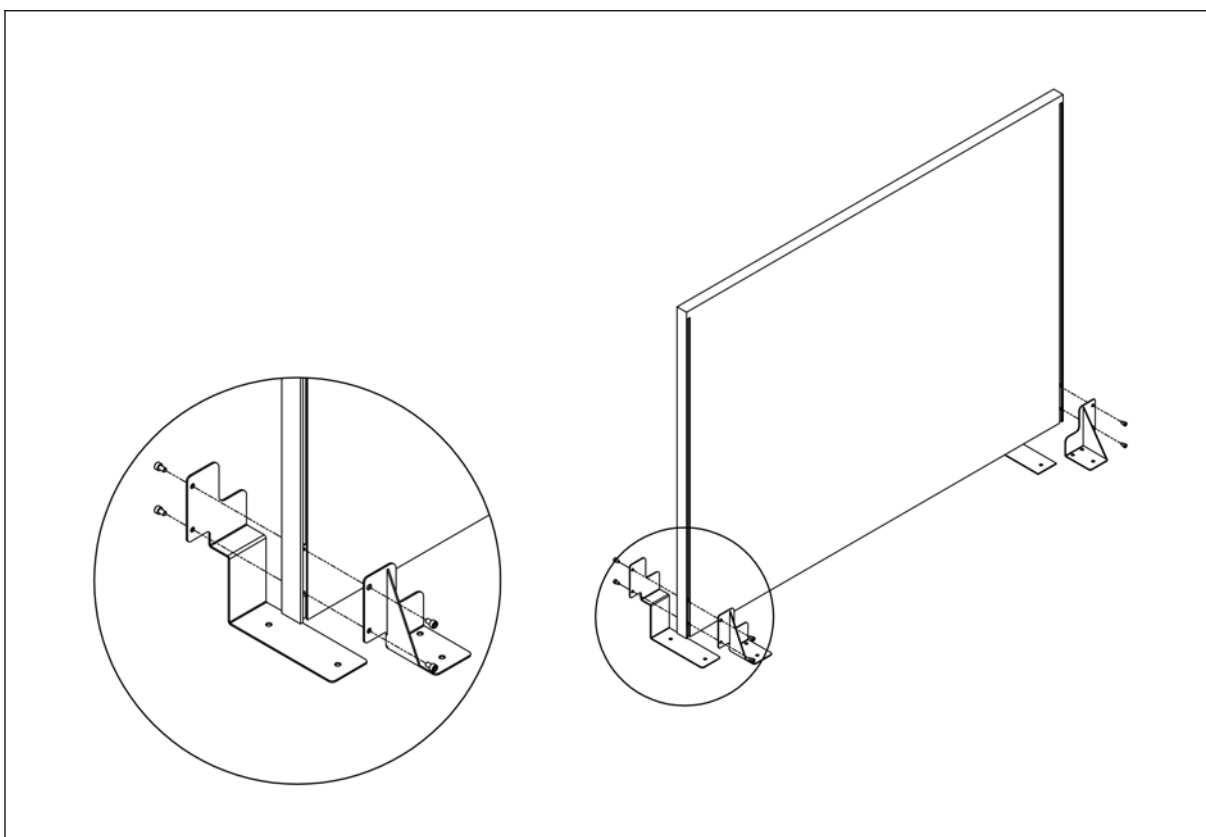
Screen panel installation (Shush30 Privacy Screen)
Step 1
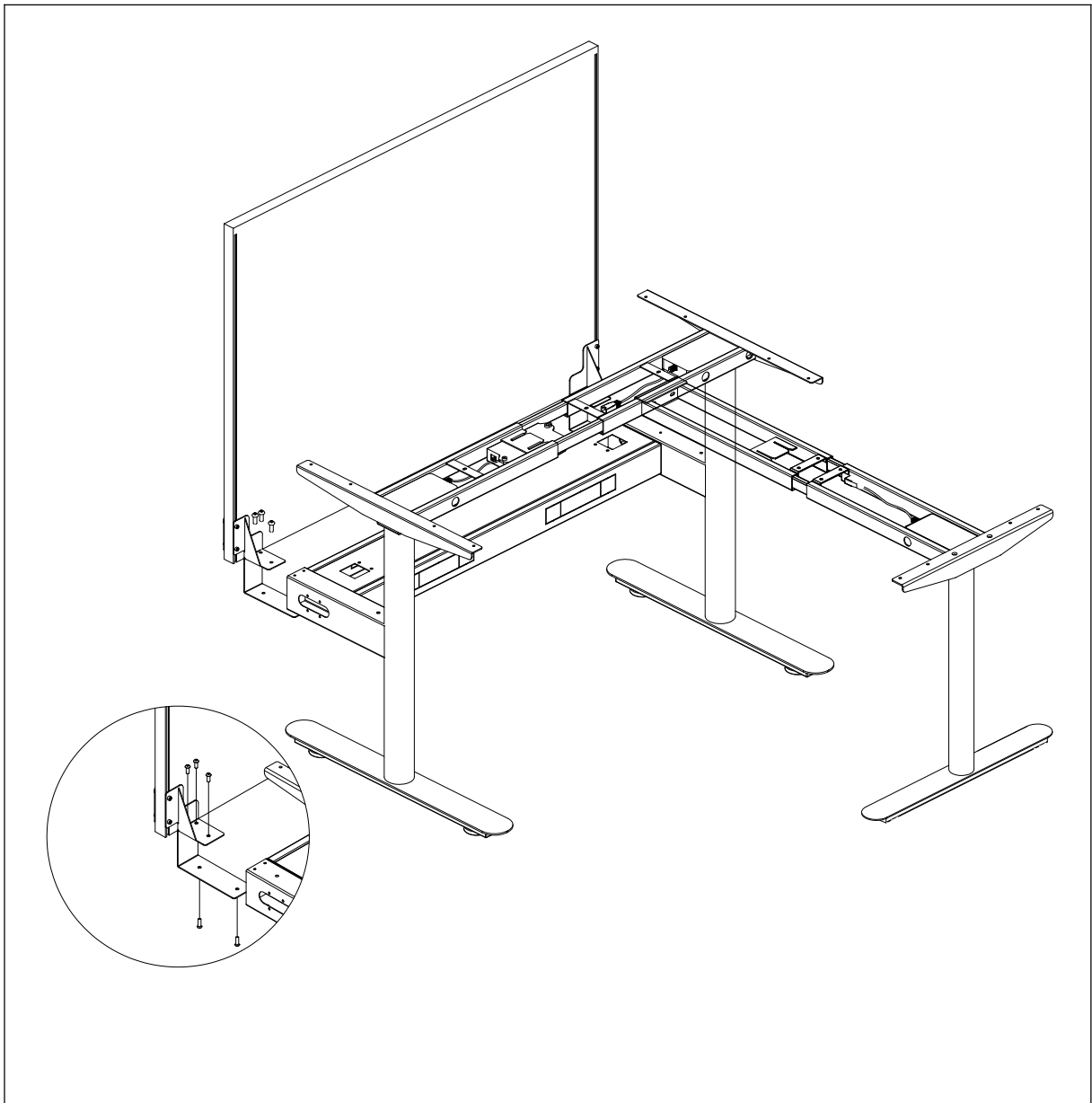- Insert the tapped plates to the screen panel (plates can be found in B2-SBRAC carton)

Step 2
- Install the screen brackets (B2-SBRAC)to the Shush30 Extrusion with 8 pcs M5x6 screws.
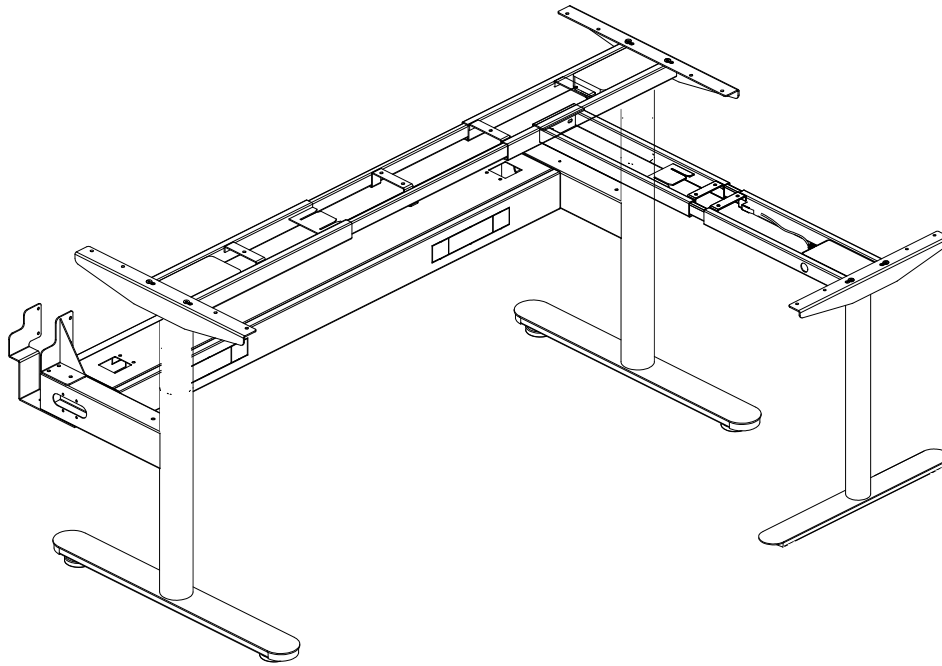
Step 3
- Fix the screen brackets (B2-SBRAC) to the desk frame with 10 pcs M6x10 screws.

EPS (900mm H Eco Panel) Screen panel installation
Step 1
- Install the screen brackets(B2-SBRAC) on the cable tray arm (B2-SSARM)with 10 PCS M6x10 Screws
   The brackets direction as photos display.

Step 2
- Place the EPS panel on the screen brackets
Using a 6mm drill bit (not included), drill out holes in Eco Panel Screen in line with back to back screen bracket holes (Note: Carbide Drill Bits Work Best For PET panel)
 - Place 8 x Double Ended Bolts M5* 32mm - 6mm through The screen bracket (B2-SBRAC) holes and the holes you have created in the Eco Panel Screen. Tighten double ended bolt with Allen key.